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2. HYDRAULIC PRESSURE TEST

(BS 1212 : Part 1 : 1990, clause 24)

Lab Sample I.D.	Hydraulic pressure test			
PC200090/4	Test Pressure (bar)	Duration (min.)	Observation	Remark
	20	15	No leakage was detected during the test	Pass
BS Requirement	20	15 ⁺¹ ₋₀	No leakage or sweating	--

3. SHUT-OFF TEST

(BS 1212 : Part 1 : 1990, clause 24)

Lab Sample I.D.	Shut-off test				
PC200090/4		Test Pressure (bar)	Duration (sec.)	Observation	Remark
	1st test	3	60	No leakage was detected during the test	Pass
	2nd test	7			
	3rd test	14			
BS Requirement	for low pressure valve	3	--	No leakage	--
	for medium pressure valve	7			
	for high pressure valve	14			

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4. Chemical Composition (Body)

Testing items	Results	Specification according to BS EN 1982 : 2008 Grade CC491K castings
1. Copper (Cu) content, %	86.1	83.0 – 87.0 ¹⁾
2. Nickel (Ni) content, %	0.27	2.0 max.
3. Phosphorus (P) content, %	<0.03	0.10 max.
4. Lead (Pb) content, %	4.8	4.0 – 6.0
5. Tin (Sn) content, %	4.5	4.0 – 6.0
6. Zinc (Zn) content, %	4.5	4.0 – 6.0
7. Aluminium (Al) content, %	<0.01	0.01 max.
8. Iron (Fe) content, %	<0.04	0.3 max.
9. Sulfur (S) content, %	<0.04	0.10 max.
10. Antimony (Sb) content, %	0.04	0.25 max.
11. Silicon (Si) content, %	<0.01	0.01 max.

Remark: ¹⁾ Including nickel

Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 1982 : 2008 Grade CC491K castings.
The chemical composition results are obtained from our test report no. 20259EN201532

5. Chemical Composition (Piston)

Testing items	Results	Specification according to BS EN 12164 : 2016 Grade CW617N
1. Aluminum (Al) content, %	<0.01	0.05 max.
2. Copper (Cu) content, %	58.2	57.0 – 59.0
3. Nickel (Ni) content, %	<0.08	0.3 max.
4. Lead (Pb) content, %	1.8	1.6 – 2.5
5. Tin (Sn) content, %	0.13	0.3 max.
6. Zinc (Zn) content, %	39.7	Remainder
7. Iron (Fe) content, %	0.13	0.3 max.
Hence, others content, %	<0.2	0.2 max.

Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 12164 : 2016 Grade CW617N.
The chemical composition results are obtained from our test report no. 202519EN201714.

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6. Chemical Composition (Lever)

Testing items	Results	Specification according to BS EN 1982 : 2008 Grade CC491K castings
1. Copper (Cu) content, %	86.4	83.0 – 87.0 ¹⁾
2. Nickel (Ni) content, %	0.27	2.0 max.
3. Phosphorus (P) content, %	<0.03	0.10 max.
4. Lead (Pb) content, %	4.5	4.0 – 6.0
5. Tin (Sn) content, %	4.6	4.0 – 6.0
6. Zinc (Zn) content, %	4.3	4.0 – 6.0
7. Aluminium (Al) content, %	<0.01	0.01 max.
8. Iron (Fe) content, %	<0.04	0.3 max.
9. Sulfur (S) content, %	<0.04	0.10 max.
10. Antimony (Sb) content, %	0.05	0.25 max.
11. Silicon (Si) content, %	<0.01	0.01 max.

Remark: ¹⁾ Including nickel

Note: Based on the test results of the submitted sample, it is found that the sample complies with the chemical composition specification of BS EN 1982 : 2008 Grade CC491K castings.

The chemical composition results are obtained from our test report no. 20259EN201532



Dimensions

Pass

Checked by

Date 21 JUL 2020 Certified by

Date : 21 JUL 2020

Ng Shu Shing Chris
Assistant Manager (Plumping Components)

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Test Sample



Test Sample



Body Marking

**** End of Report ****